

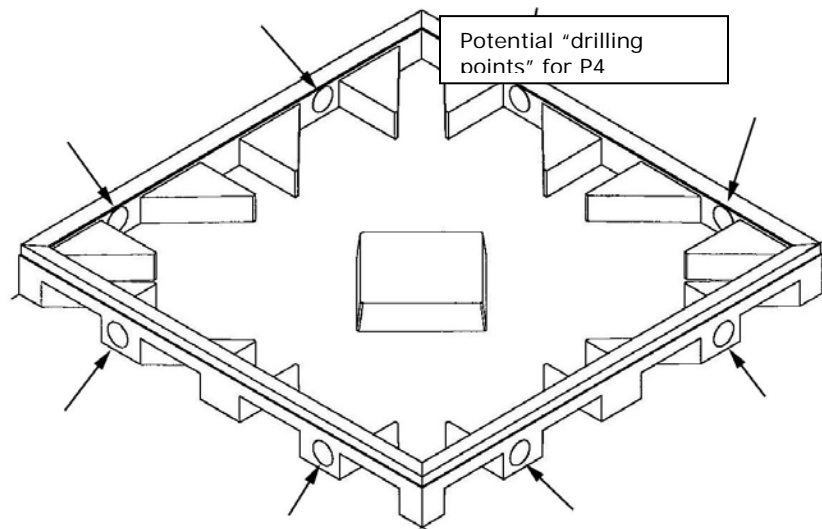


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Instructions For Drilling Holes in Ultra-SpillDecks

1. Lift and remove the black decking from the SpillDeck module to be drilled. Locate the recessed "drilling point(s)" in first side to be drilled:



Ultra-SpillDeck (ULT1321, ULT1086, ULT1072) – approximately 12 7/8" from corner.

2. Using drill and 1 1/2" hole saw, center on the dimple and slowly drill hole.
3. Deburr edges of hole using propane torch or utility knife.
4. Continue steps 1-3 for as many holes as needed for desired SpillDeck System, insuring holes line up correctly.
5. If a hole is accidentally drilled on the incorrect side or a decision is made not to connect the SpillDecks, sidewall plugs are available (ULT2221).



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Assembly Instructions For Connecting Multiple Ultra-SpillDeck® Modules

NOTE: One of the many benefits offered by the Ultra-SpillDeck product line is the ability to connect different modules (4-Drum, 2-Drum, 1-Drum) together with bulkhead fittings in virtually any configuration desired. The bulkhead fittings allow spills to channel from one module to the next, thereby "borrowing" containment capacity. Certain configurations require multiple bulkhead fitting connections while others require only one bulkhead fitting connection.

To simplify the instructions for proper assembly, the example below details connecting two SpillDeck modules with only one bulkhead fitting. For configurations which require multiple bulkhead fitting connections, simply duplicate the following steps for each connection required:

1. Lift and remove the black decking ② from each SpillDeck module ①. Align the modules so that the holes will match up to each other. Leave about a six inch gap between the modules.
2. Take the bulkhead fitting ④ and remove the hex nut ⑤, plastic washer ⑦ and rubber washer ⑥. Place the threaded bulkhead fitting through the connection hole on one of the modules from the inside.
3. Place the rubber washer ⑥ over the bulkhead fitting on the **OUTSIDE** of the SpillDeck module as shown.
4. Carefully pull the two SpillDecks together, making sure the rubber washer stays **BETWEEN** the decks and the bulkhead fitting goes through the hole in the other deck.
5. Once the two SpillDecks are together and in line, place the plastic washer over the bulkhead fitting. Then thread (hand tighten) the hex nut onto the fitting. *Note that the fittings are reverse threaded, and the hex nut should be turned counter-clockwise to tighten.*
6. Using a pipe wrench, tighten the hex nut, making sure that the rubber washer is compressed between the two SpillDeck modules.
7. Place the black decking back into each SpillDeck. Place the T-Strip ③ into the edge where the two modules meet.

